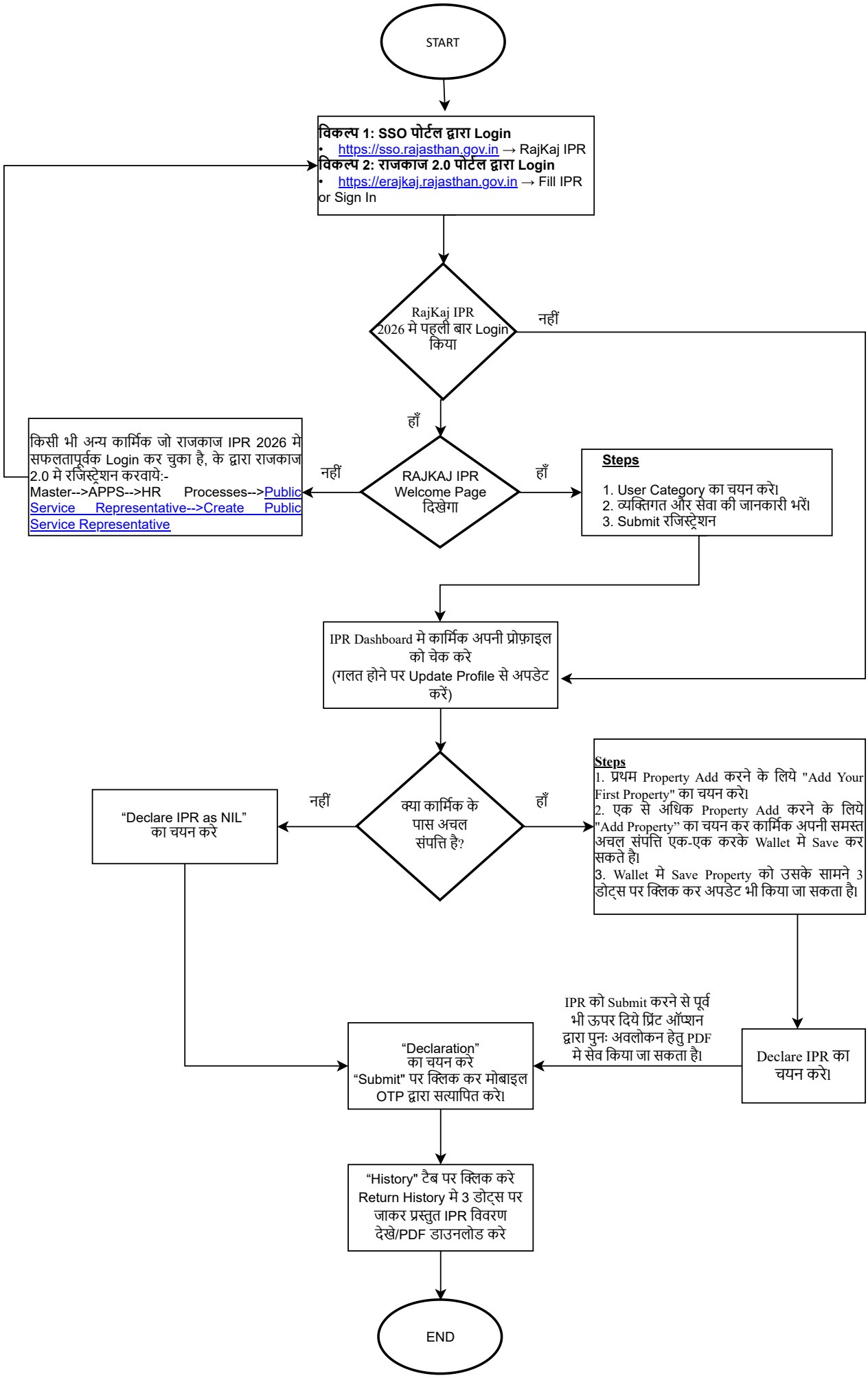IPR Flow Chart